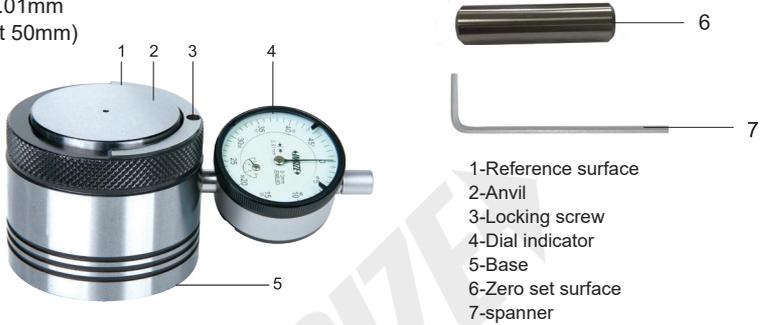


Caution: The zero setter should be aligned with the center of the instrument during calibration and use (Fig.1)

Accuracy:  $\pm 0.01\text{mm}$   
 Force: 10N (at 50mm)



- 1-Reference surface
- 2-Anvil
- 3-Locking screw
- 4-Dial indicator
- 5-Base
- 6-Zero set surface
- 7-spanner

1. Before use, clean anvil, reference surface, base, surface of object with soft cloth..
2. Zero check:
  - Use spanner to loosen the locking screw, install the dial indicator, and then tighten the locking screw
  - Press the anvil to check that the anvil and the dial indicator are normal.
  - Use zero set surface to press anvil and make the anvil and reference surface to the same level, dial indicator shows that long pointer and short pointer point 0
  - If the deviation is small, turn the bezel to zero; if the deviation is large, release locking screw and adjust dial indicator to zero
3. Measuring: Move cutting tool to contact anvil surface, pointers of dial indicator start turning until short pointer and long pointer point 0, the cutting tool is now 50mm above the base.

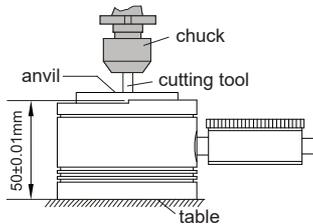


Fig.1

MN-6556-E  
 V1